



Red Devil

General Purpose **CONSTRUCTION** Adhesive

General Purpose Construction Adhesive is a professional strength, solvent-free adhesive that is VOC-compliant and contains no ozone-depleting chemicals.

FEATURES:

- Non-Flammable
- Multi-Surface Application
- Environmentally Safe - No Ozone Depleting Chemicals
- Freeze/Thaw Stable
- Strong Bond
- Interior/Exterior
- VOC Compliant

USES:

Formulated for use on Wood Floors, Subflooring, Decks, Trim, Paneling, Drywall, Metal & More.

ADHERES TO:

Stone, Marble, Hardboard, Gypsum, Wallboard, Slate, Ceramic Tile, Polyurethane & More.



INTERIOR &
EXTERIOR USE



IMMEDIATE
BONDING
STRENGTH



MEETS
GREENGUARD®
STANDARDS



SOLVENT
FREE



MADE
IN THE **USA**



Meets or Exceeds Federal Specifications:

- ASTM C-557
- AFG-01 & Greenguard Certification



www.reddevil.com
Customer Service: 1-800-423-3845

Red Devil, Inc.
4175 Webb Street
Pryor, OK 74361

TECHNICAL DATA SHEET

GENERAL PURPOSE CONSTRUCTION ADHESIVE

PART#	COLOR	PACKAGE	UPC #	CASE QTY.
077606	Off-White	9.0 fl. oz (266 mL) Cartridge	0-75339-01192-8	12
0779	Off-White	28 fl. oz (858 mL) Cartridge	0-75339-01213-0	6

PHYSICAL & CHEMICAL PROPERTIES:

Weight Per Gallon: 12+/- 2

Specific Gravity: Approx. 1.44

Total Non-Volatile % Solids (Weight): 78% +/- 5

Extrudability/Application: Excellent Application

Consistency/Appearance: Smooth Mastic

pH: 7 to 10

Odor: Mild Acrylic

Flash Point: > 200°F

Working Time/Open Time: Approx. 30 minutes @ 72°F

Coverage: 32 linear feet with 1/4" bead

Freeze/Thaw Stability: Pass 5 Cycles (ASTM C731)

Shelf Life: Minimum 1 year @ 72°F

OSHA Flame Class: III B

Storage Conditions: Original Container: 40°F to 90°F (5°C to 32°C)

Application Temperature: 50°F to 90°F (10°C to 32°C)

Adhesion - Wet Pine: 185 to 215 (Wet Requirement: 150)

Adhesion - Wet Fir: 225 to 250

Adhesion - Frozen Pine: 150 to 175 (Frozen Requirement: 100)

Adhesion - Frozen Fir: 225 to 250

Adhesion - Dry Lumber: 440 to 500 (Dry Requirement: 150)

Viscosity: 225,000 cps - 425,000 cps

APPLICATION:

Remove old caulking/sealant. Surface must be clean, dry & free from dirt, dust, grease, oil, mildew, wax, loose paint, frost, & other residue or material that may interfere with adhesion. Clip off tip of nozzle/spout @ 45° angle to desired bead size. Load cartridge into caulking gun and apply. Smooth caulk using a Caulk Smoother, Putty Knife or Damp Cloth. Remove excess with a damp cloth before surface skins over. Full clarity reached in 1 to 2 weeks.

FOR BEST RESULTS:

- Best application temperature range, 50°F and 90°F.
- Store at temperatures between 40°F and 90°F.
- Paint sealant after cure with a premium quality paint.
- Do not use for filing butt joints, correcting surface defects or for tuck pointing.
- Do not use for joints subject to heavy abrasion or wear.

CLEAN-UP:

Tool and adhesive may be cleaned with ware while the adhesive is wet. If dried, tools and adhesive may be cleaned with mineral spirits.

LIMITATIONS:

- Not designed for continuous submersion.
- Poor adhesion to Galvanized, CRS & Brass.
- Use of mechanical fasteners may be needed in more demanding applications.

LIMITED WARRANTY:

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.

CRITERIA	STATUS
CARB Compliance	Yes
Prop 65 Ingredients	Yes (See SDS)
DOT Proper Shipping Name	Not Regulated by DOT
DOT Hazard	None
DOT UN/NA Number	None
Packing Group	None
VOC Content	< 0.5 %/wt, < 5 g/L

CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS. KEEP FROM FREEZING. (See SDS for additional safety information)

⚠ WARNING: Risk of Cancer and Reproductive Harm From Titanium Dioxide and Carbon Black Exposure - www.P65Warnings.ca.gov